



Product Data Sheet – CM656

DESCRIPTION

- Polycarboxylate superplasticizer
- High range water reducing and **slump retention** concrete admixture
- Comply with ASTM C494-Type G
- Comply with BS EN 934-Part 2

BRIEF INTRODUCTION

- CM656 is liquid product composed of polycarboxylate and several surface active substances
- General using in ready mix and precast concrete
- Moderate dosage range by weight is 0.6% ~ 1.8% of total weight cementitious
- Total cementitious weight = OPC + Pozzolanic material (as PFA, GGBS, Silicafume, etc.)
- Shelf life has 1 year

USE IN STRUCTURE

- General structure and marine structure
 - ❖ High rising building and long distance pumping work
 - ❖ Bored pile and diaphragm wall
 - ❖ Mass concrete foundation
 - ❖ Box Girder

USE IN CONCRETE

- General concrete and high strength concrete
- Slump retention concrete for 2 hours to 6 hours
- Shotcrete concrete
- Post tension prestress concrete
- High performance concrete
 - ❖ RCPT test below 1000 Coulomb
 - ❖ WPT test below 10mm

PRODUCT INFORMATION

| | |
|--------------------------|------------------------------------------------------------------------------------------------------------------------------------|
| Packaging | <ul style="list-style-type: none"> ▪ 210kg drum ▪ 1100kg IBC tank ▪ 20 feet container (21 tonnes) |
| Appearance | ▪ Light brown liquid |
| Specific Gravity | ▪ 1.06 +/- 0.03g/cm ³ |
| Solid Ingredient Content | ▪ 20 +/- 3% |
| PH Value | ▪ 4.2 +/- 0.3 |
| Storage condition | ▪ Store under roof cover, protected from direct sunlight |

MAIN FUNCTION / ADVANTAGES

1. Enhance concrete strength
 - Moderate water cement ratio
Minimum W/C = 0.32 → 0.55 range
 - Suitable strength range
C60,C50,.....C35,C30
2. Improving pumping and placing workability
 - Concrete product has less sticky performance
 - Suitable slump range :
S3 (P & T₁) Grade
S4 (T₂ & T₃) Grade, S5 (SCC)
3. Reducing concrete shrinkage cracks and cold joint
 - Slump retention (from 2 hours to 6 hours) base on dosage content
 - Moderate enlarge slump to reduce extra water in pumping work
4. ESG (Environmental, Social, and Governance) application to reduce carbon emissions
 - Use higher pozzolanic material concrete (as PFA, GGBS, etc.)

